

### Hydraulically Tested Aluminium Tube

Service. Quality. Value.

#### Applications

- Shipbuilding
- Motorboats
- Aircraft structures
- Truck bodies
- Pylons & towers
- Rail coaches

#### Key features:

- Medium to high strength heat-treatable alloy
- Medium fatigue strength
- Very good corrosion resistance
- Typically used in heavy duty structures

#### Product Description

L118 is based on the aluminium material designation 6061. L118 aluminium tube is the least expensive and most versatile of the heat-treatable alloys. It is a medium to high strength heat-treatable material with very good corrosion resistance and medium fatigue strength. L118 is a tube product supplied in the T6 annealed condition, hydraulically tested, offering excellent weldability and formability and is readily disposed to furnace brazing. The alloy is typically used in heavy duty structures.

#### Corrosion Resistance

Very good

#### Availability

Pipe, Tube

#### Chemical Composition (weight %)

	Al	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Other
min.	Rem	0.4		0.15		0.8	0.04				0.05
max.	Rem	0.8	0.7	0.40	0.15	1.2	0.35		0.25	0.15	0.15

#### Mechanical Properties

	0.2% Proof Stress (min)	Tensile Strength (min)	Full Tube Section (min, %)	Strip Test Piece (min, %)
Up to 1mm	240 N/mm <sup>2</sup>	290 N/mm <sup>2</sup>	10	9
1.0mm to 5.0mm	240 N/mm <sup>2</sup>	290 N/mm <sup>2</sup>	12	10
5.0mm to 10.0mm	240 N/mm <sup>2</sup>	290 N/mm <sup>2</sup>	14	12

#### Technical Assistance

Our knowledgeable staff backed up by our resident team of qualified metallurgists and engineers, will be pleased to assist further on any technical topic.

#### UK Service Centres:

Smiths Belfast **02895 908 897**  
 Smiths Biggleswade **01767 604 704**  
 Smiths Birmingham **0121 728 4940**  
 Smiths Bristol **0117 971 2800**  
 Smiths Chelmsford **01245 466 664**  
 Smiths Gateshead **0191 469 5428**  
 Smiths Horsham **01403 261 981**

Smiths Leeds **0113 307 5167**  
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 Smiths Norwich **01603 789 878**  
 Smiths Nottingham **0115 925 4801**  
 Smiths Redruth **01209 315 512**  
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#### Quality & Testing:



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